

Lock Out Tag Out

Lock Out Tag Out Steps

1. Notify affected employees.
2. Identify procedure and hazards - what are the energy sources?
3. Shut down – Turn off.
4. Isolate machine from energy sources.
5. Lock out Tag out devices.
6. Verify Isolation – turn on to verify isolation, no power.
7. Bring equipment back on line.

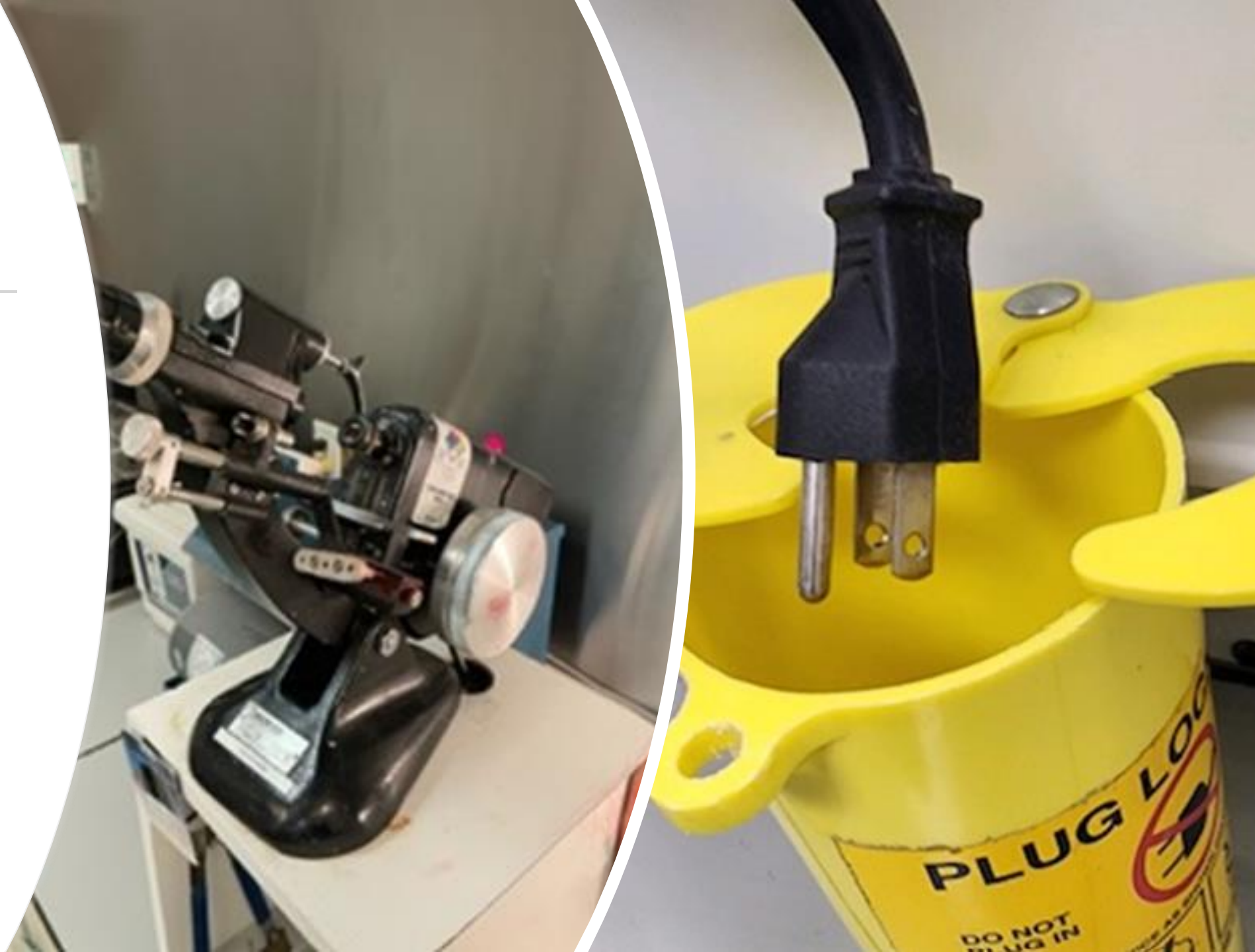
CS – 7

1. Locate lock and tag out devices from lock out tag out station, i.e., canister, pad lock with key and tag.
2. Turn off the machine.
3. Disconnect/unplug the electrical cord.
4. Lock and tag out this energy source by placing the end of the electrical cord in the canister. Secure the pad lock and signed and dated tag to the canister.
5. Turn the machine on to validate isolation and no power to the machine.



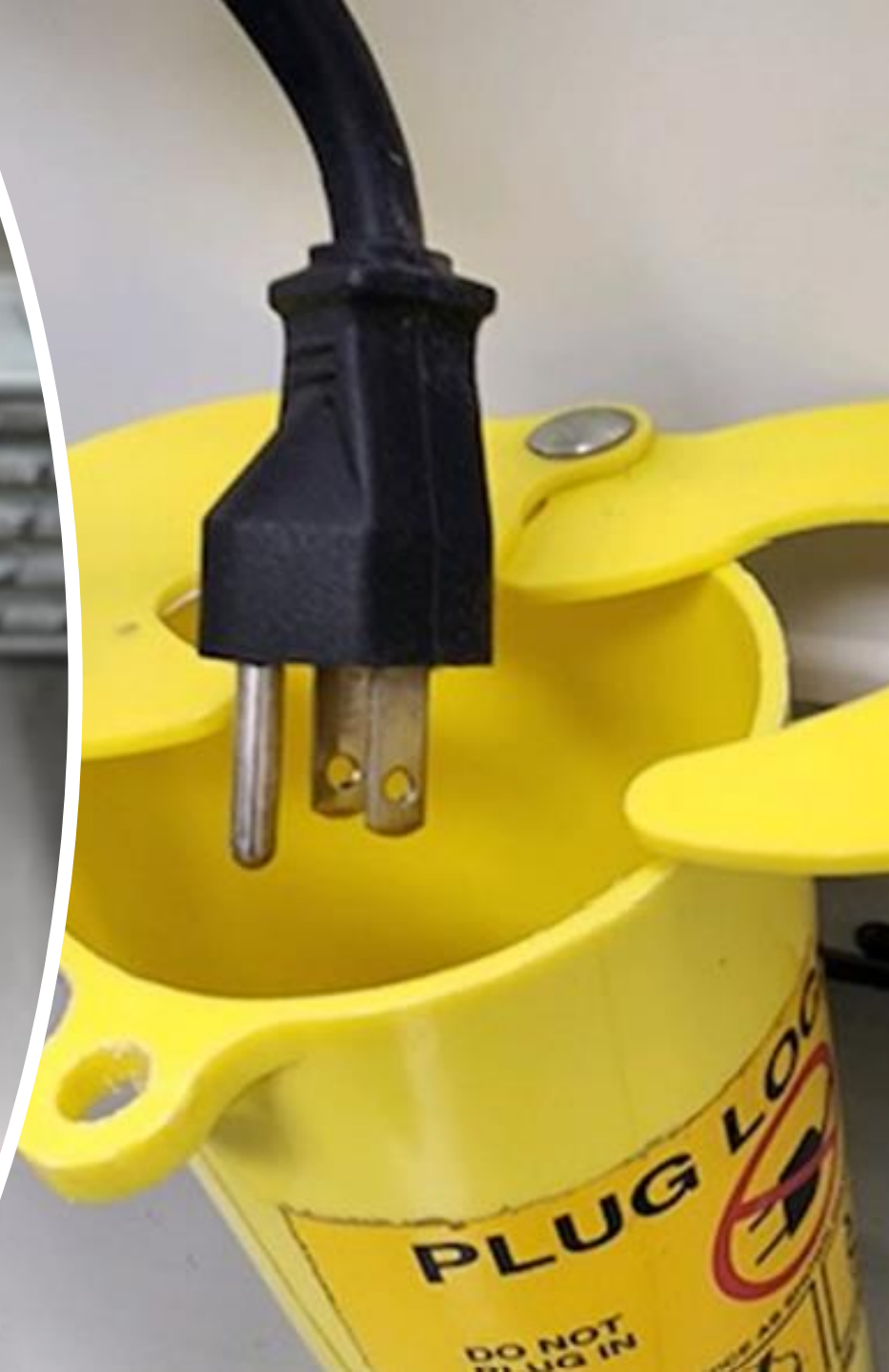
Manual Lensmeter

1. Locate lock and tag out devices from lock out tag out station, i.e., canister, pad lock with key and tag.
2. Turn off the machine.
3. Disconnect/unplug the electrical cord.
4. Lock and tag out this energy source by placing the end of the electrical cord in the canister. Secure the pad lock and signed and dated tag to the canister.
5. Turn the machine on to validate isolation and no power to the machine.



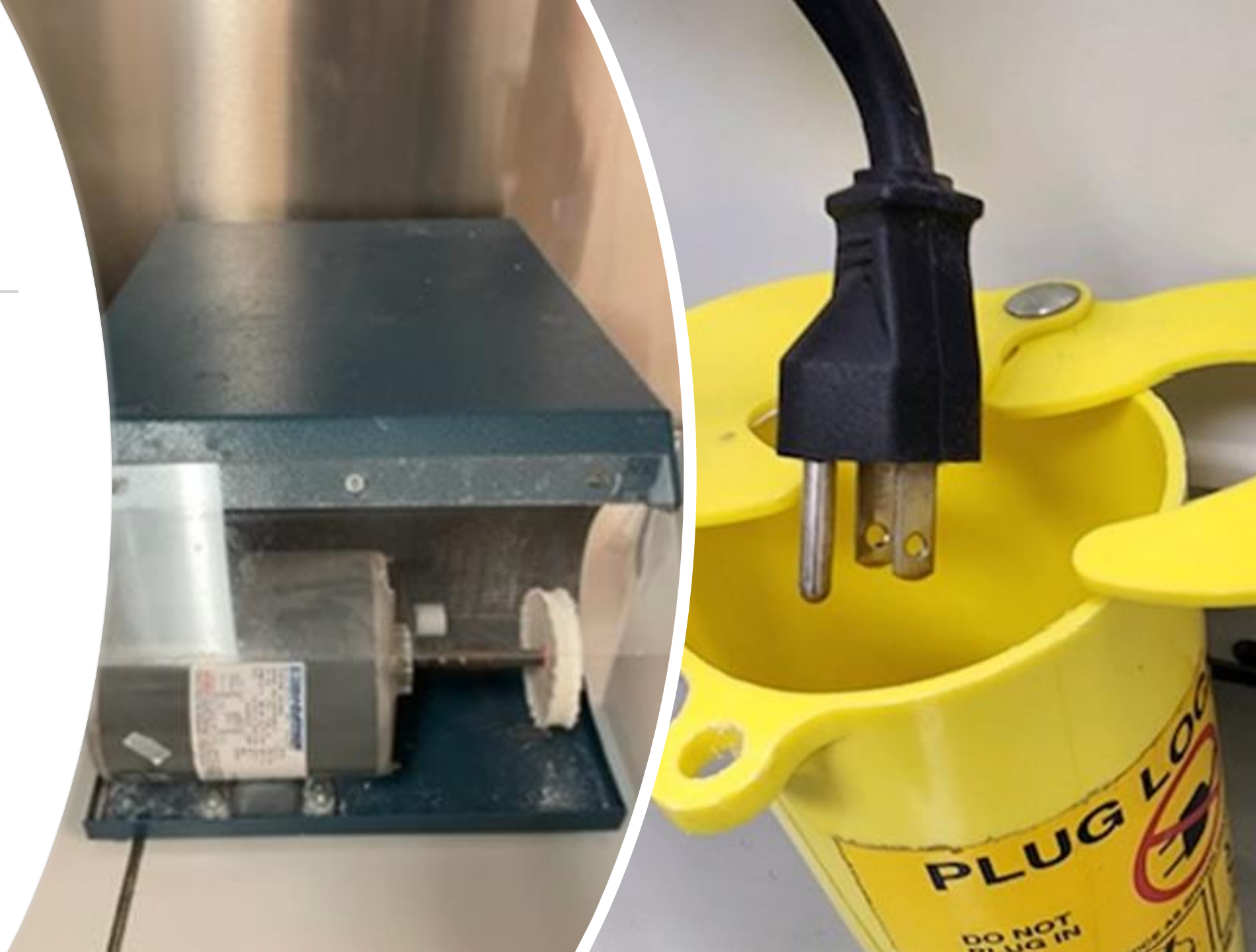
Auto Lensmeter

1. Locate lock and tag out devices from lock out tag out station, i.e., canister, pad lock with key and tag.
2. Turn off the machine.
3. Disconnect and unplug the electrical cord.
4. Lock and tag out this energy source by placing the end of the electrical cord in the canister. Secure the pad lock and signed and dated tag to the canister.
5. Turn the machine on to validate isolation and no power to the machine.



Lens Buffer

1. Locate lock and tag out devices from lock out tag out station, i.e., canister, pad lock with key and tag.
2. Turn off the machine.
3. Disconnect/unplug the electrical cord.
4. Lock and tag out this energy source by placing the end of the electrical cord in the canister. Secure the pad lock and signed and dated tag to the canister.
5. Turn the machine on to validate isolation and no power to the machine.



Lens Tinting Unit

1. Locate lock and tag out devices from lock out tag out station, i.e., canister, pad lock with key and tag.
2. Turn off the machine.
3. Disconnect/unplug the electrical cord.
4. Lock and tag out this energy source by placing the end of the electrical cord in the canister. Secure the pad lock and signed and dated tag to the canister.
5. Turn the machine on to validate isolation and no power to the machine.



Spectrometer

1. Locate lock and tag out devices from lock out tag out station, i.e., canister, pad lock with key and tag.
2. Turn off the machine.
3. Disconnect/unplug the electrical cord.
4. Lock and tag out this energy source by placing the end of the electrical cord in the canister. Secure the pad lock and signed and dated tag to the canister.
5. Turn the machine on to validate isolation and no power to the machine.



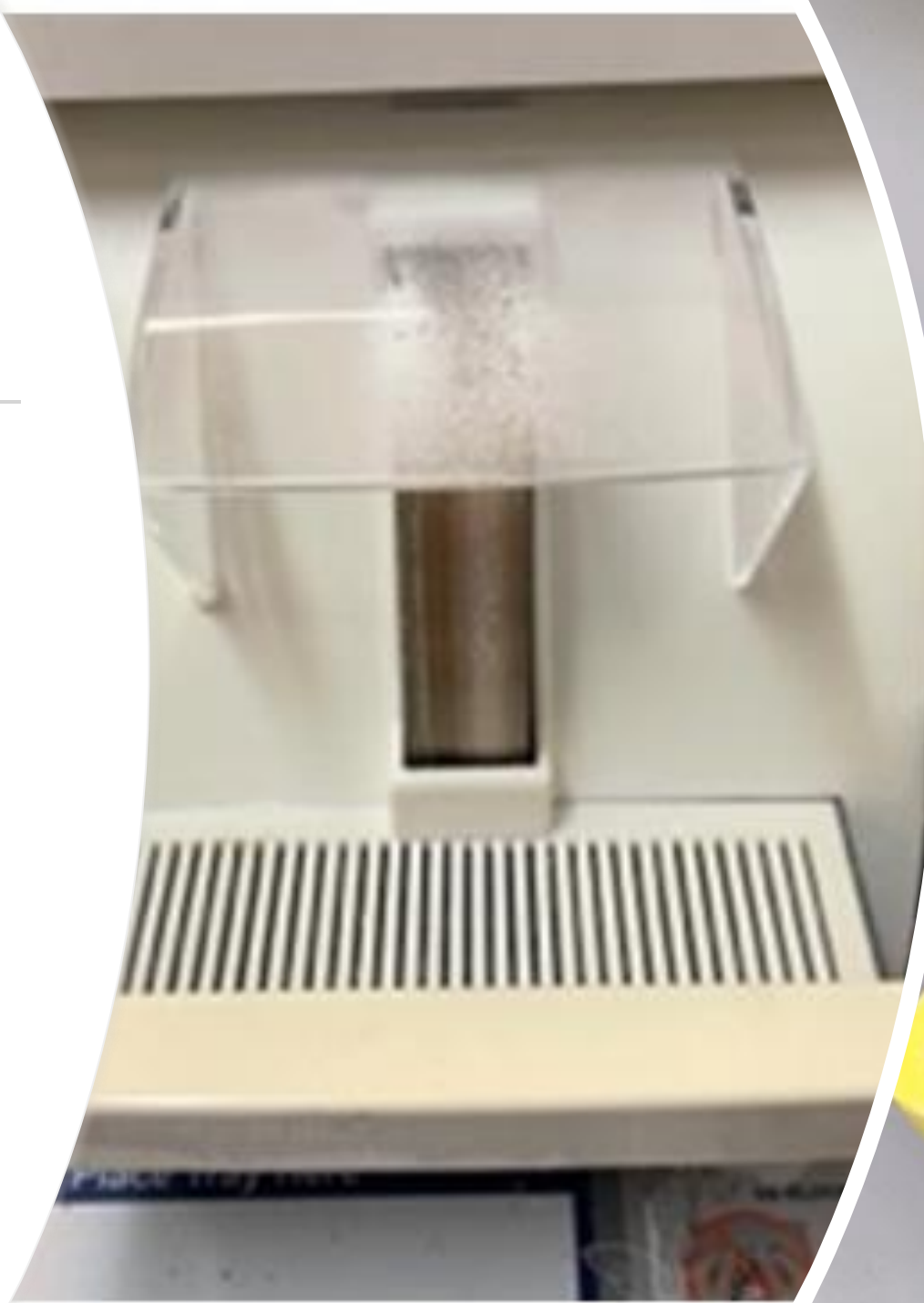
Lens Groover

1. Locate lock and tag out devices from lock out tag out station, i.e., canister, pad lock with key and tag.
2. Turn off the machine.
3. Disconnect and unplug the electrical cord.
4. Lock and tag out this energy source by placing the end of the electrical cord in the canister. Secure the pad lock and signed and dated tag to the canister.
5. Turn the machine on to validate isolation and no power to the machine.



Hand Stone

1. Locate lock and tag out devices from lock out tag out station, i.e., canister, pad lock with key and tag.
2. Turn off the machine.
3. Disconnect and unplug the electrical cord.
4. Lock and tag out this energy source by placing the end of the electrical cord in the canister. Secure the pad lock and signed and dated tag to the canister.
5. Turn the machine on to validate isolation and no power to the machine.



Edging and Blocking Equipment

1. Locate lock and tag out devices from lock out tag out station, i.e., canister, pad lock with key and tag.
2. Turn off the machine. Both the blocker/tracer and edger have only one electrical energy source
3. Unplug the electrical cord. Lock and tag out the electrical cord in the canister. Secure the pad lock as well as the signed and dated tag to the canister.
4. Turn the machine on to validate isolation and no power to the machine.

